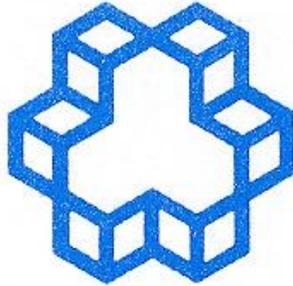




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Metal-based Nanocomposites: Tribological Behavior Analysis through Atomistic Simulations

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Classification of Engineering Materials

In terms of MSE, materials are divided into three main categories:
metals, ceramics and polymers

Metals



- High strength
- Electrical conductivity
- Thermal conductivity
- Flexible



- High weight
- Low resistance to corrosion

Composites

Polymers



- Low weight
- High resistance to corrosion
- Flexible
- Electrical insulation



- Low strength
- Low resistance to heat

Ceramics



- High resistance to wear
- Electrical insulation
- Thermal insulation
- High strength

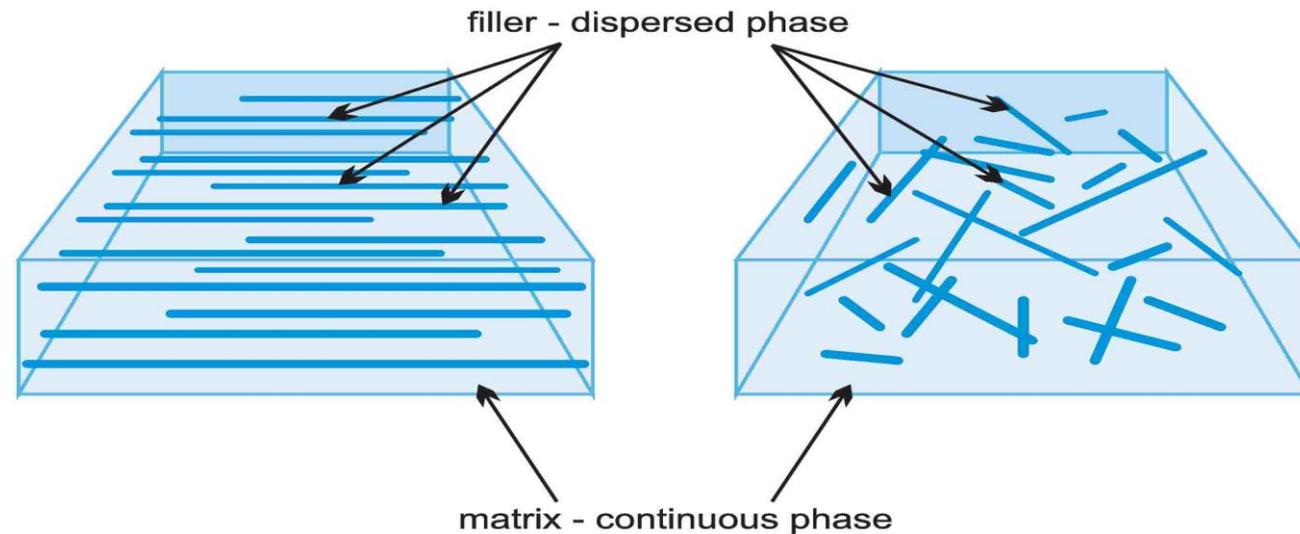


- Brittle
- High weight



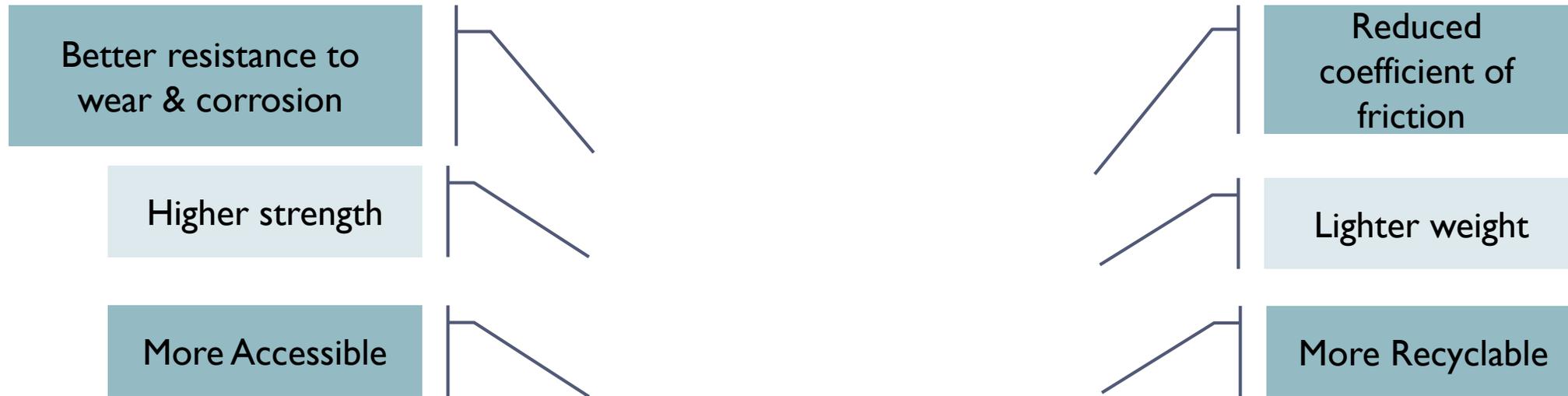
What is **composite**?

Composite materials are engineered materials made from **two or more** constituents that remain **separate and distinct** while forming **a single component**.



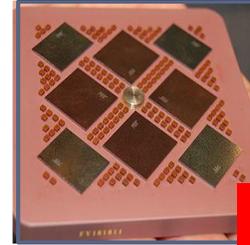
If the **second phase** is in the **nanometer scale**
i.e. $< 100\text{nm}$
we will have a **nanocomposite!**

Why **M**etal **M**atrix **N**anocomposites (**MMNCs**)?



Metal Matrix NanoComposites (MMNCs)
in comparison with **conventional** metals

Applications of MMNCs



Electronic chipsets



Medicine



Automobile



Aerospace



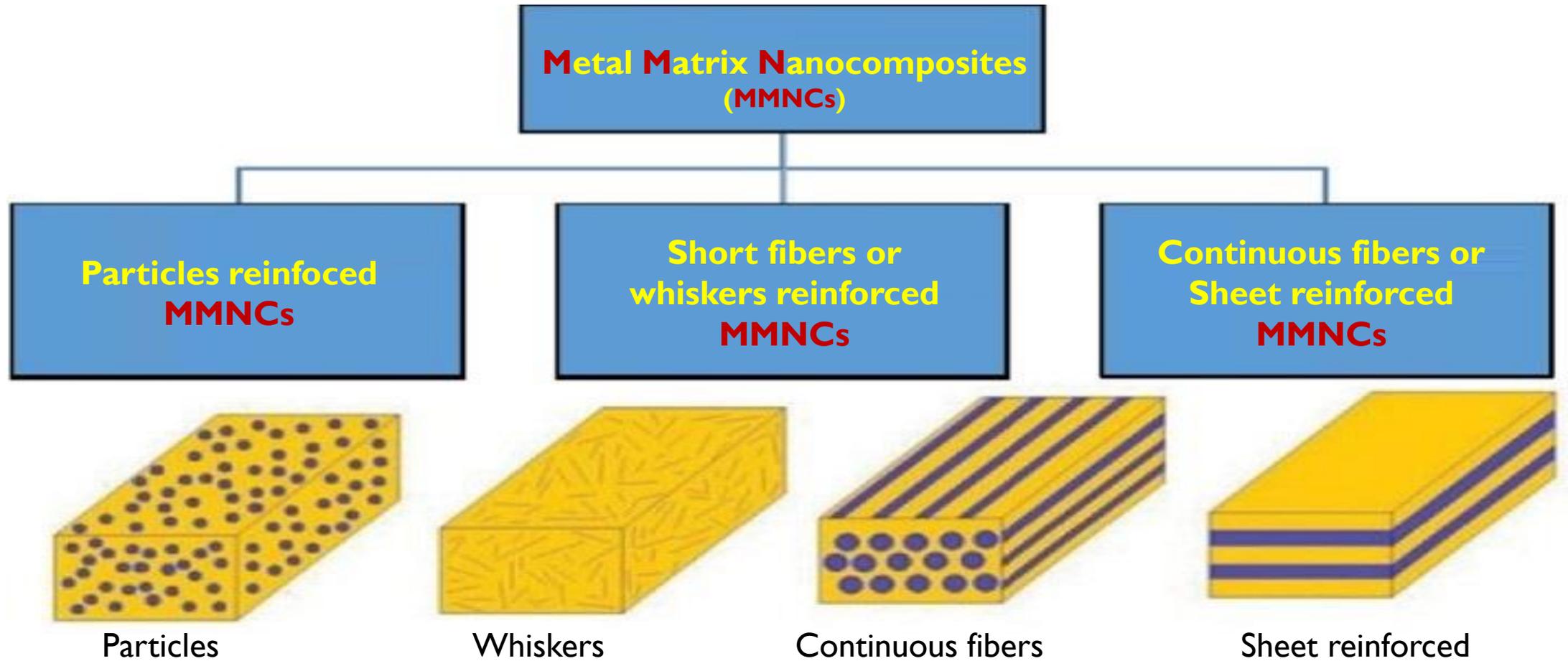
Gas & Oil industries



Military

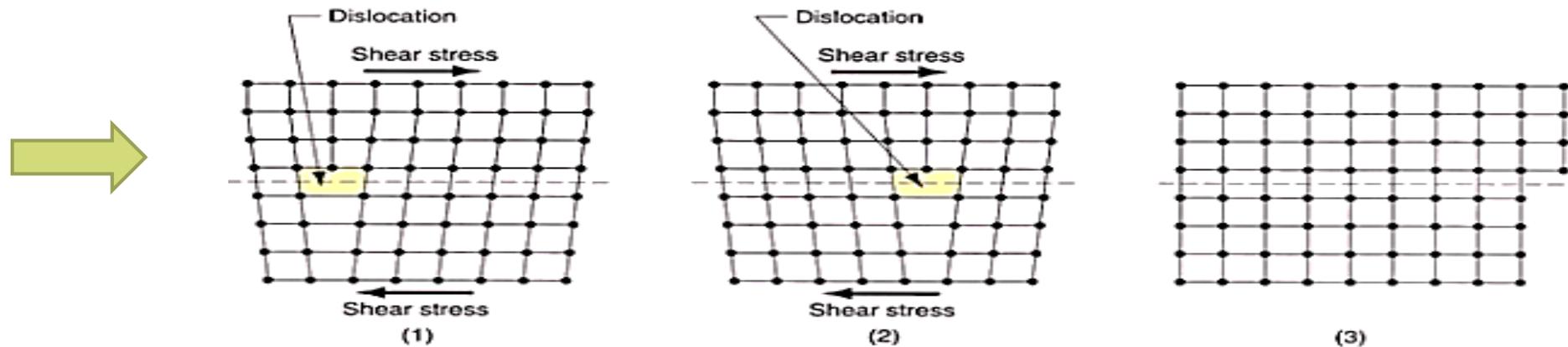


Types of MMNCs



Concept of **Dislocation**

In materials science, a **dislocation** is a crystallographic **defect** or **irregularity** within a crystalline structure.



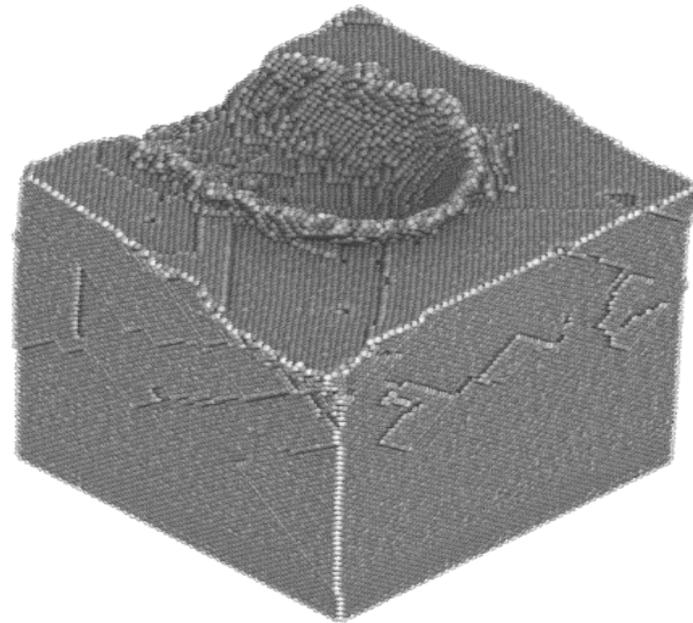
In the series of diagrams, movement of the dislocation allows **plastic** deformation to occur under a lower stress than in a perfect lattice.

Aluminum wear properties

Platelet or **particulate** nanofiller?

Which type is **more effective**? What are the underlying **mechanisms**?

The role of nanofiller **geometry on the **tribological** behavior of aluminum-based nanocomposites**



Nano Scratch Test

In **miniaturized** systems, **surface-dependent** forces like adhesion and friction **can no** longer be **neglected** because of the large surface area-to-volume ratio of structures.

So,

It is important to study **tribological** properties of nanodevices by different methods like **scratch** and indentation.

Scratching of a surface is a process where a **hard tip** is indented into the surface and then moved parallel to it excavating a scratch groove.

This method is well suited to test the **normal** as well as the **lateral** mechanical response of the substrate.

As the nanoscale scratching involves only the removal of a **few atoms** or layers of atoms, **MD** simulation is undoubtedly a great tool to use.



Objective of the Present work

There is a little knowledge about the effect of different **nanoreinforcements** on the **tribological** characteristics of nanodevices.

It has been demonstrated that using hard reinforcements like **Silicon carbide** and **Graphene** improves the mechanical properties of **aluminum**-based composites.

Do these reinforcements enhance the **wear** properties of **Al** matrix as well?
Which one is more **effective**?

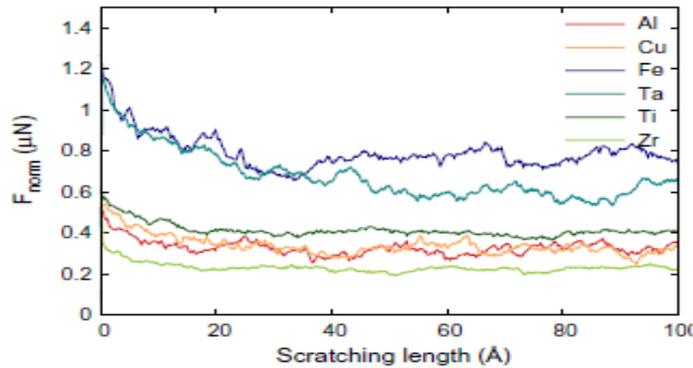
To this end, Molecular Dynamics (**MD**) simulation was utilized to compute the friction coefficient of **Al-based NCs** embedded with **Graphene platelets** and **Silicon carbide NPs**.

Additionally, by analysis of the type of dislocations and their motion, the underlying **mechanisms** have been thoroughly investigated.

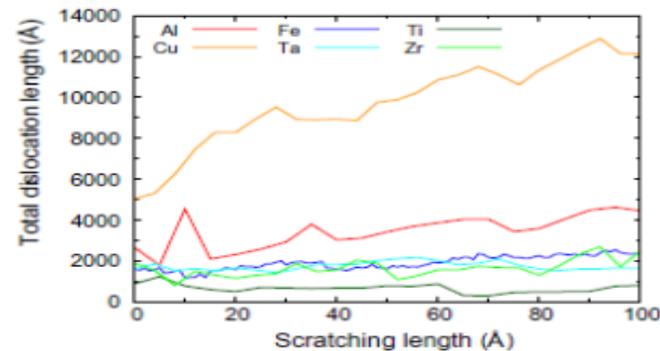
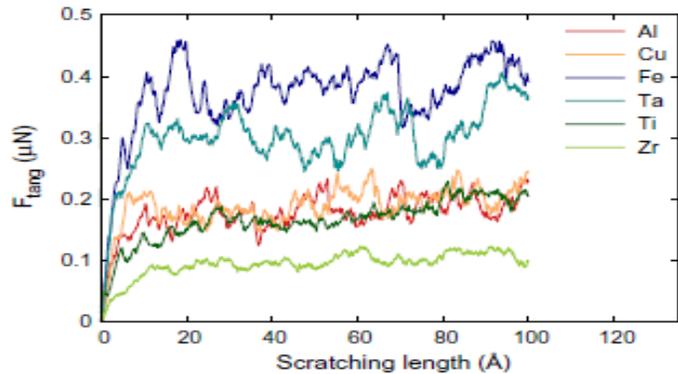


Literature Review

❖ Friction coefficient of different metals



Crystal	F_{norm} (μN)	F_{tang} (μN)	μ
Al	0.31	0.19	0.61
Cu	0.33	0.19	0.57
Fe	0.77	0.39	0.51
Ta	0.61	0.31	0.51
Ti	0.40	0.18	0.45
Zr	0.22	0.10	0.45



- High amount of COF for Aluminum relative to other metals

- Constant increase of the total dislocation length in FCC metals during scratch

I.A.Alhafez, C.J. Ruestes and H. M. Urbassek, *Size of the Plastic Zone Produced by Nanoscratching*, Tribology Letters, vol. 66, p. 20, 2018.



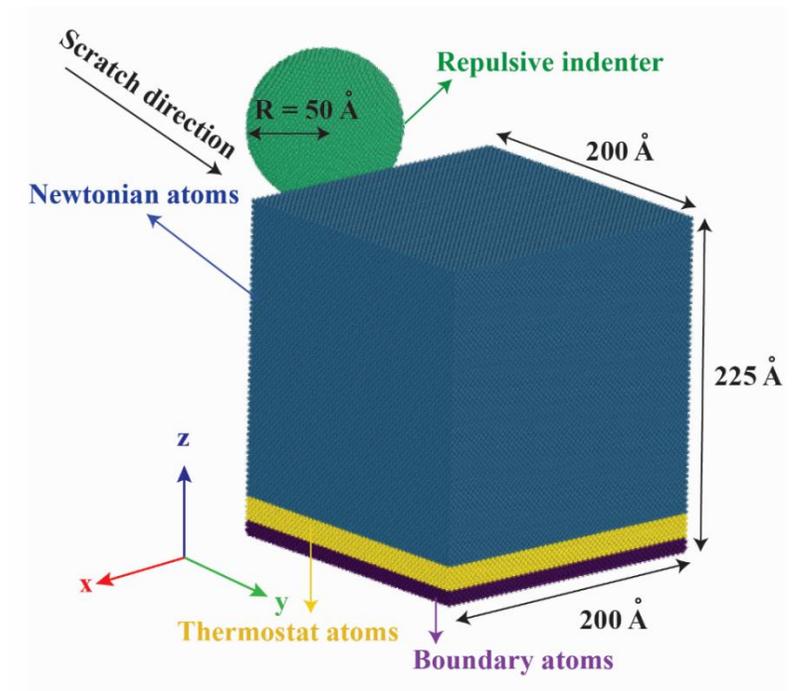
Process of Simulation

❖ All **MD** simulations were performed using the open-source **LAMMPS** code.

The basic MD cells were created in **two** steps:

- ✓ The matrix of nanocomposite consists of **Al** atoms were **initially** created using the built-in tools in “LAMMPS” guided by the specific metal lattice parameters.
- ✓ At a **later** stage, **central** holes was included to accommodate the **Graphene** sheet and **silicon carbide** nano-particles.

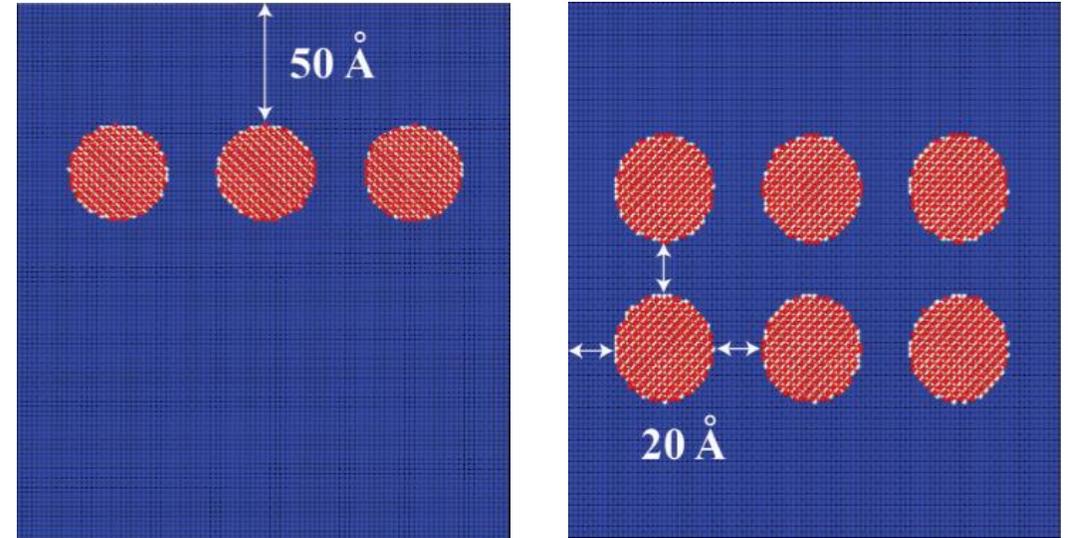
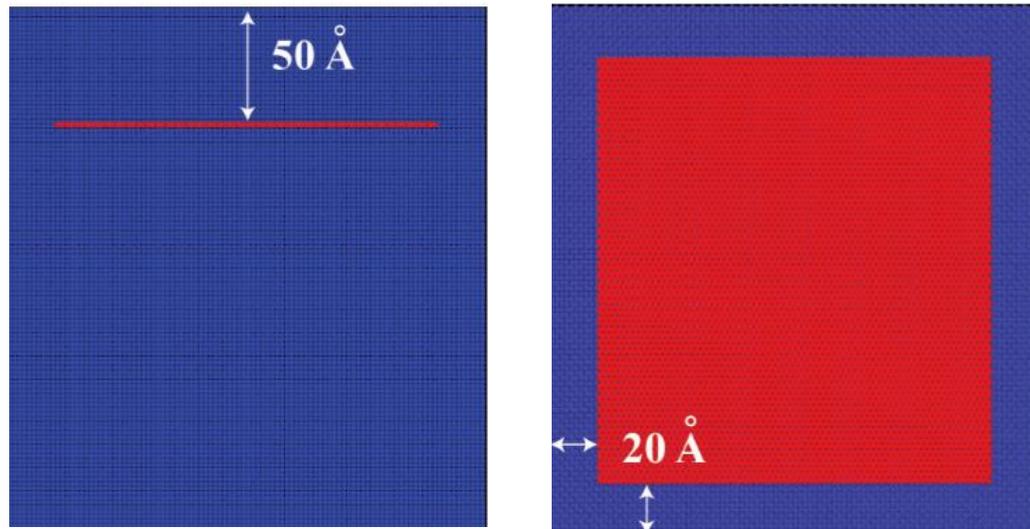
The size of the Aluminum samples was $20 \times 22.5 \times 20$ nm in the x, y, & z directions respectively.



Geometrical characteristics

Aluminum matrix reinforced with 2.2 % VF of silicon carbide.

Si-C  Tersoff
Al-Si  Morse
Al-C  Morse



An **armchair Graphene** with the dimensions of 160*160 Å was embedded in the Al matrix.

 C-C  AIREBO
Al-C  Lennard-Jones

Process of Simulation

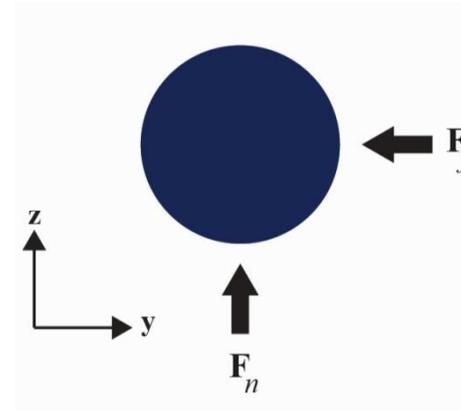
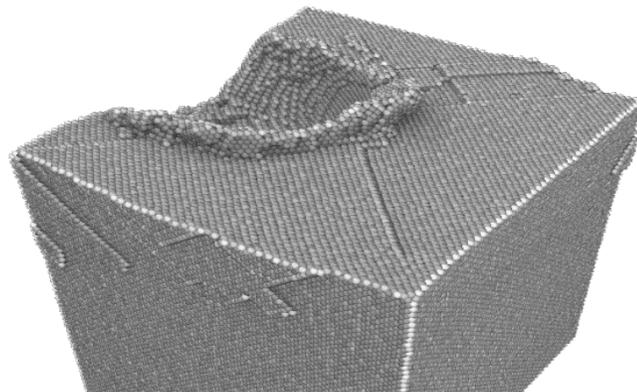
Repulsive indenter was implemented to scratch the aluminum matrix.

The tip has a **spherical** shape with a radius of **$R = 5$ nm**. It interacts in a purely **repulsive** way with the substrate atoms according to the following law:

$$F(r) = \begin{cases} -k(r - R)^2 & \text{if } r < R \\ 0 & \text{if } r > R \end{cases}$$

➡ r is the distance between a substrate atom to the **center of the indenter**, and $k = 10 \frac{eV}{\text{\AA}^3}$ is a constant.

Process of scratch



Calculated forces to estimate the friction coefficient:

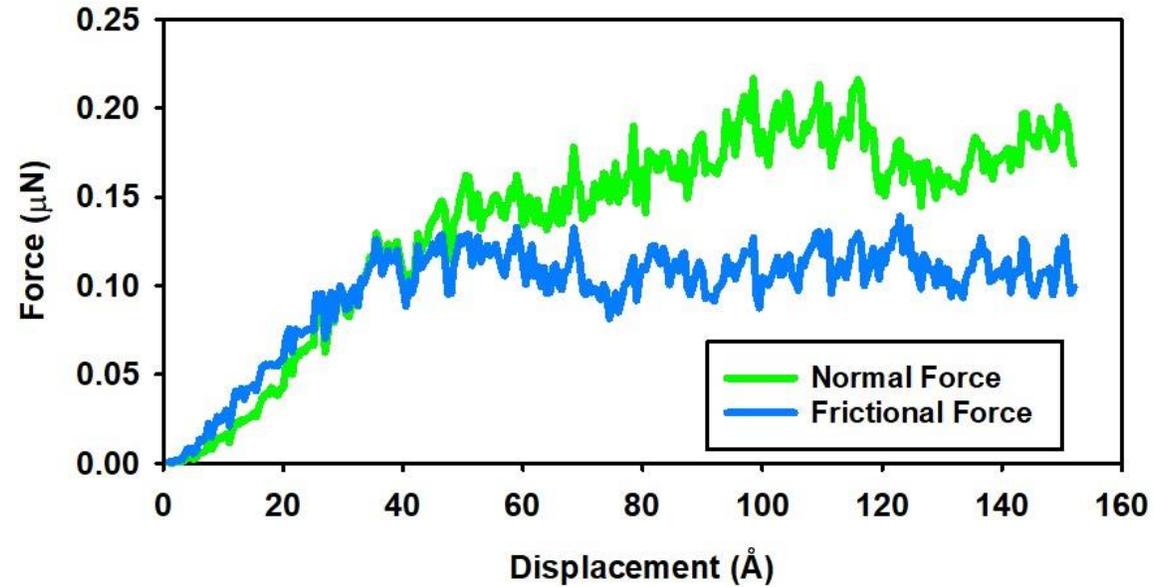
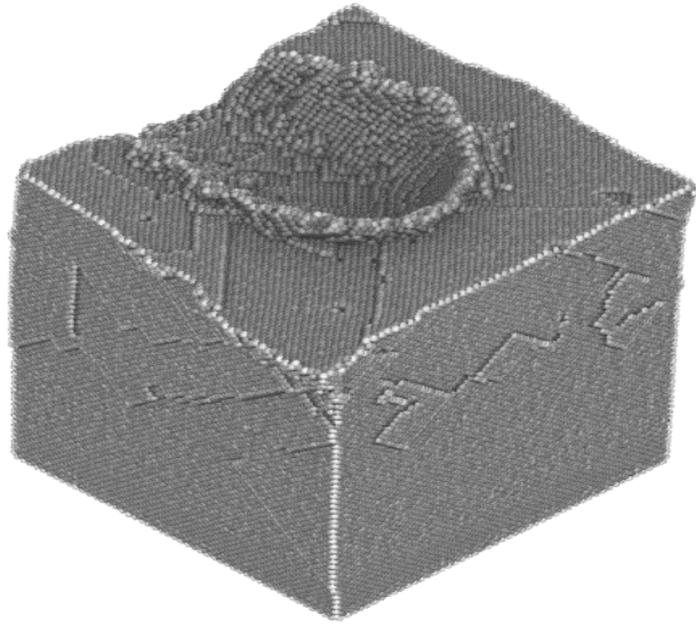
$$\mu = \frac{F_f}{F_n}$$

Details of MD Simulation

- ✓ The time step selected was **1 fs** for **all of the samples**.
- ✓ Simulations were conducted in a canonical ensemble (**NVT**) at a constant temperature of **T = 300 K**.
- ✓ The **tip velocity** for the scratch process was chosen as **20 m/s**.
- ✓ Initial velocities were sampled from a **Maxwell-Boltzmann distribution** at the given temperature.
- ✓ To control the temperature, the **Nose'-Hoover thermostat** was implemented.
- ✓ In each simulation, before applying the **scratch**, the MD systems were **equilibrated** for **40 ps**.
- ✓ The box size has been chosen sufficiently **large** to contain the **plastic zone** within the system and to **prevent dislocations** to reach the boundaries of the simulation box.

Validation of the Model

Pure Aluminum under scratch:



Force-Displacement curve of the sample

These results are in **good agreement** with the data published by Urbassek et al. They reported **0.61** for the **friction coefficient** of pure **Al**.

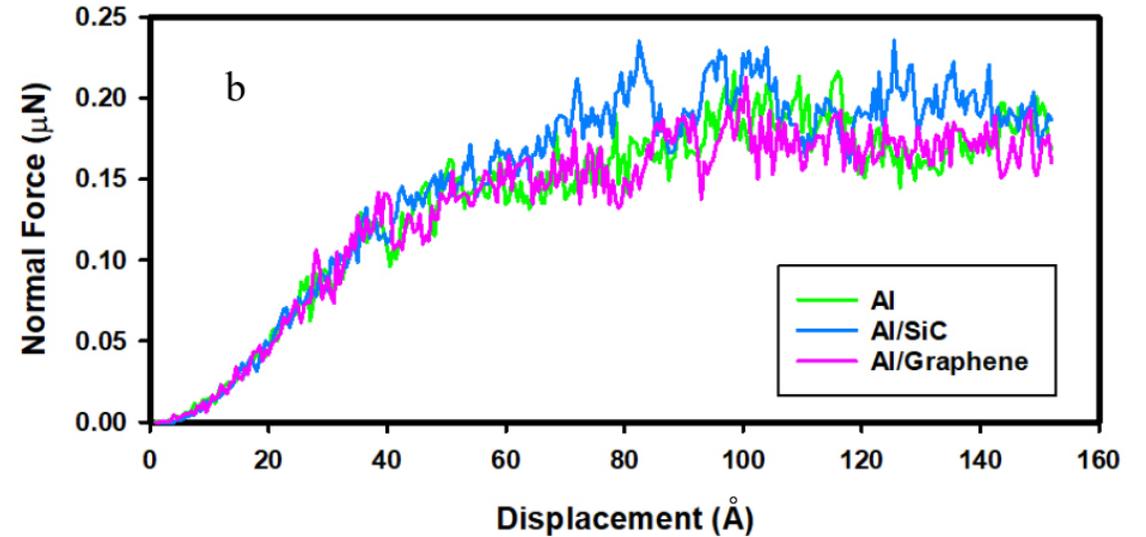
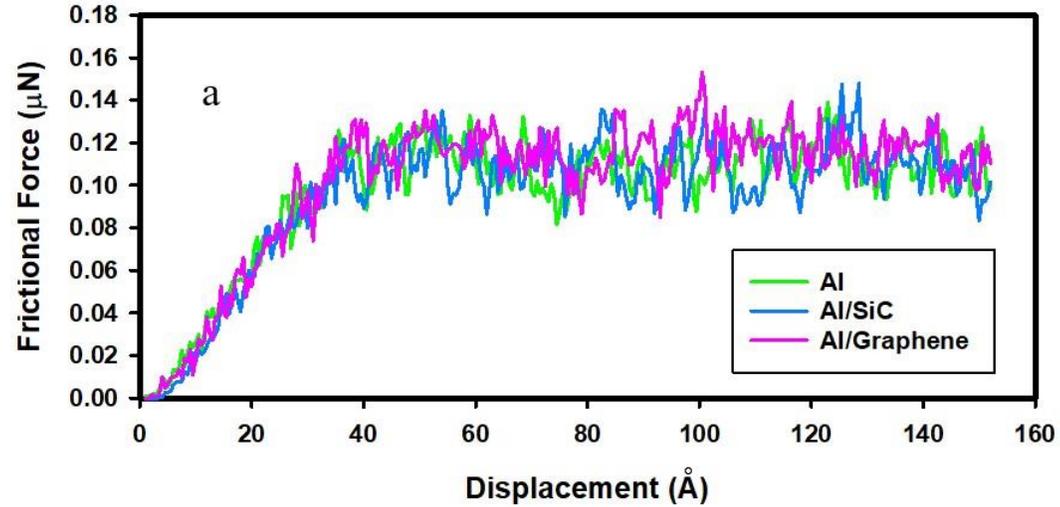


sample	F_x (μN)	F_y (μN)	μ
Aluminum	0.110	0.179	0.61

I.A. Alhafez, C. J. Ruestes and H. M. Urbassek, *Size of the Plastic Zone Produced by Nanoscratching*, Tribology Letters, vol. 66, p. 20, 2018.



Scratch forces and COF for different samples

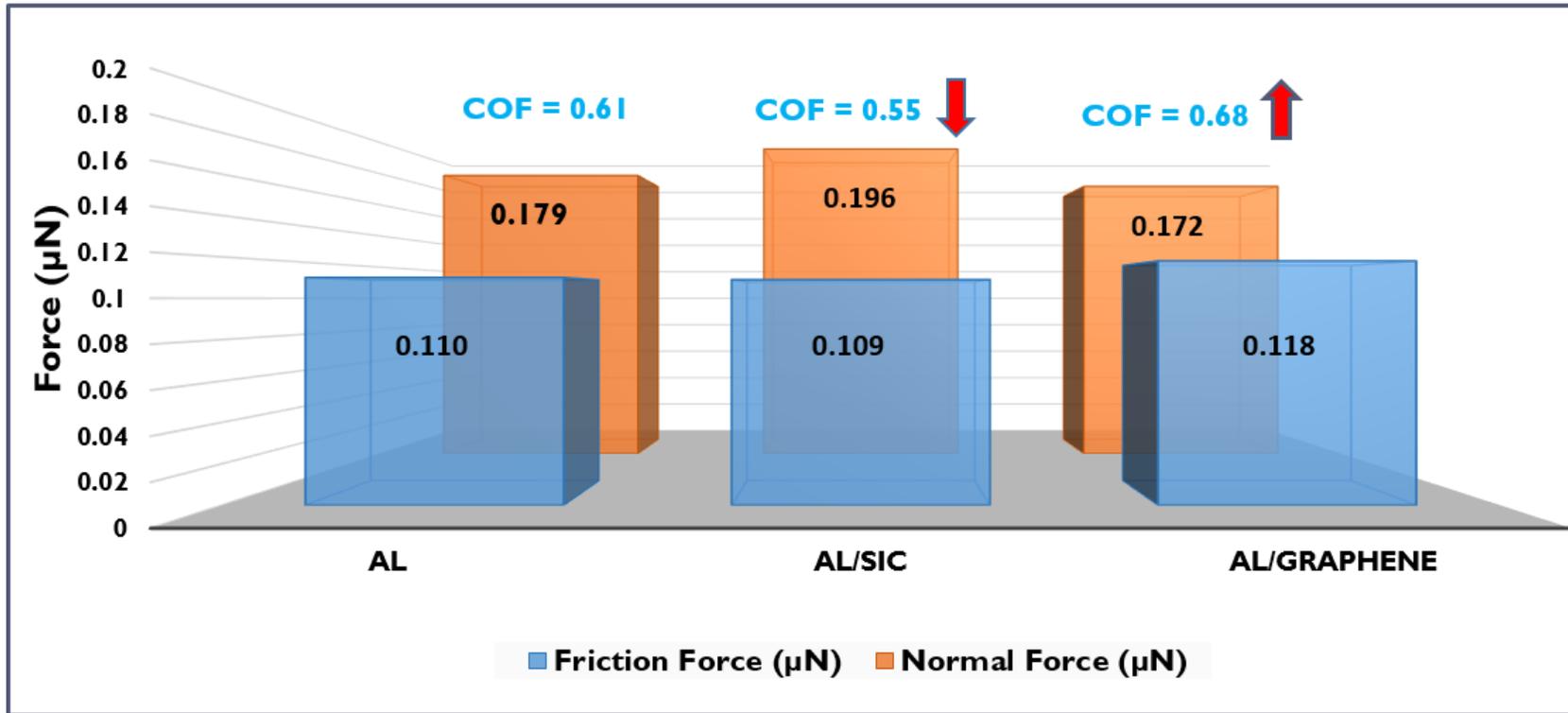


Force-Displacement curves of the samples

Friction coefficient for the introduced samples

Sample	Al	Al/SiC	Al/Graphene
COF	0.61	0.55	0.68

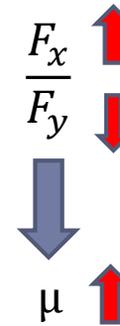
Scratch forces for the different samples



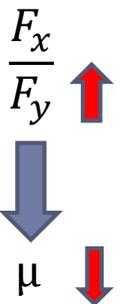
Average of frictional and normal forces during scratch

S. Mohammadi, A. Montazeri, H. M. Urbassek, *Wear* (2020)

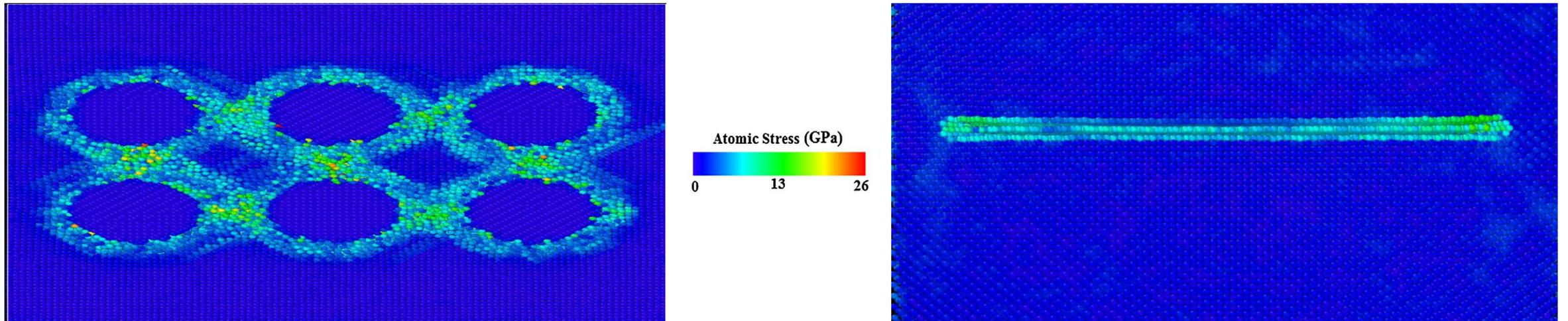
Al/Graphene



Al/SiC

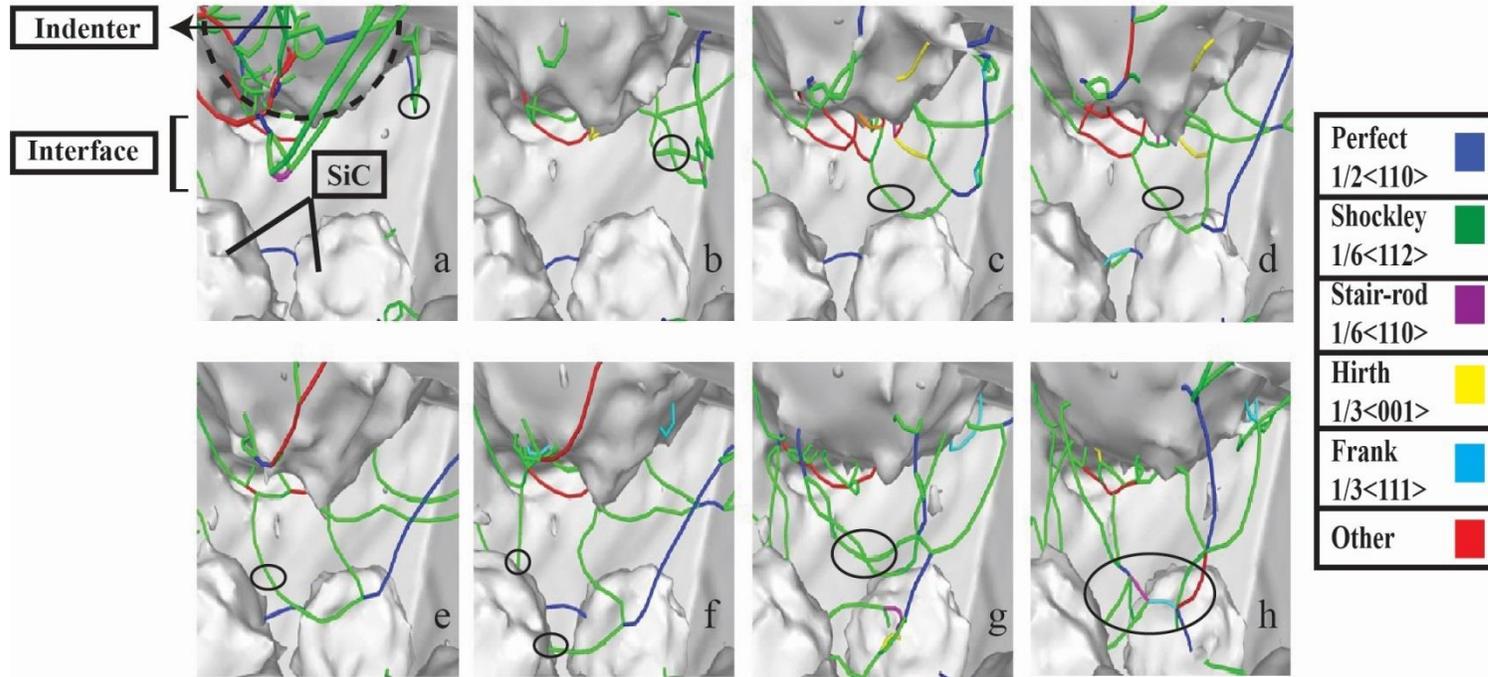


Interface: Different behavior due to stress concentration



Stress concentration in **SiC/Al** interface motivates the **dislocation nucleation & complex interactions** between them.

Dislocations and SiC NPs: DXA-based proposed mechanism



SiC acts as an **obstacle** for dislocations movement



Dislocations **accumulate** near the interface of SiC particles forming a **special zone** as a dislocation source producing a large number of **new dislocations** under **indenter**.

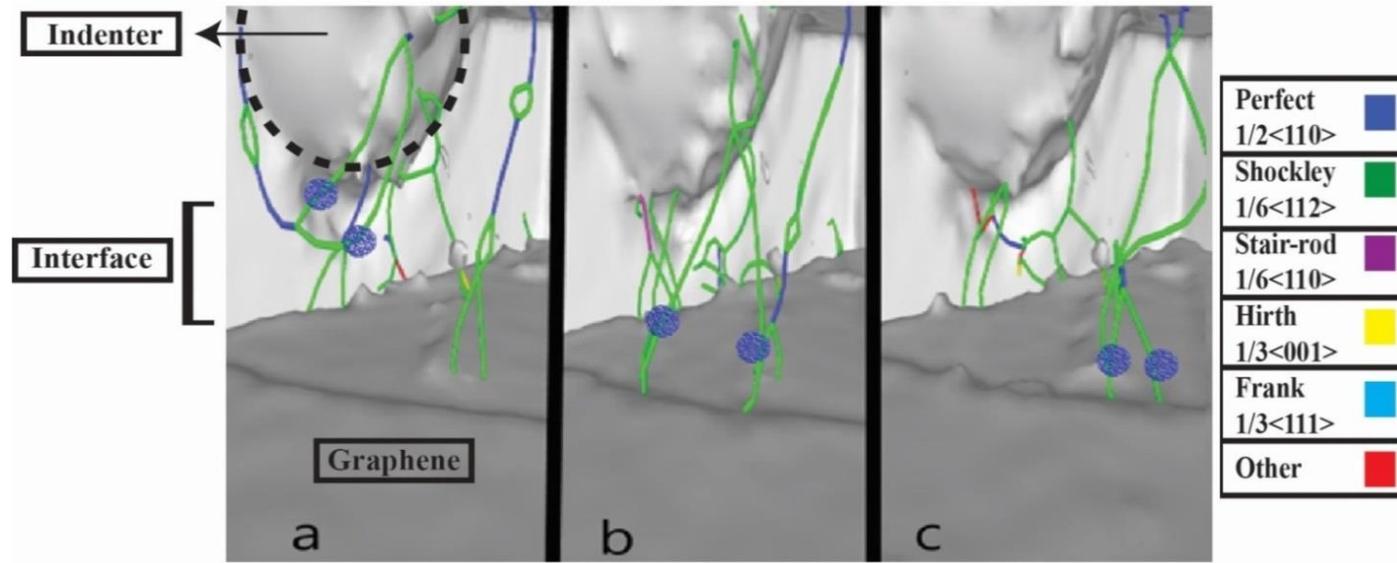
$$\frac{F_x}{F_y}$$

This phenomenon causes this area to be **strengthened**, which is called as **Orowan strengthening**.



S. Mohammadi, A. Montazeri, H. M. Urbassek, *Wear* (2020)

Dislocations and Graphene platelet: Towards the governing mechanism



Smooth movement of dislocations on the graphene interface



Increase in the dislocation density ahead of indenter tip



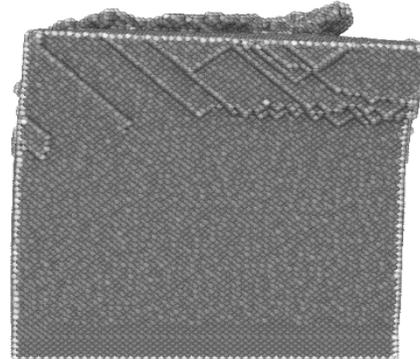
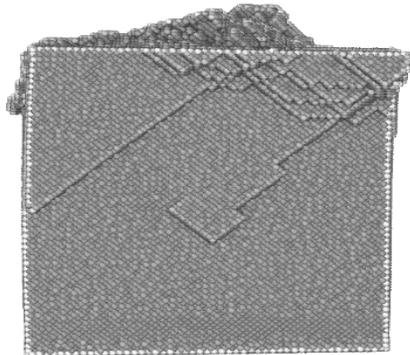
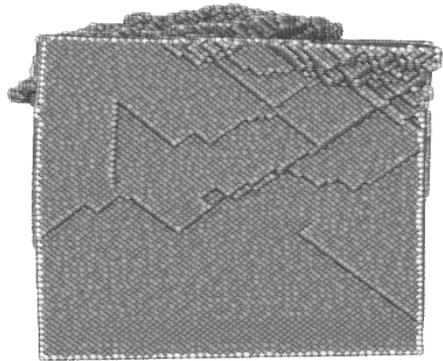
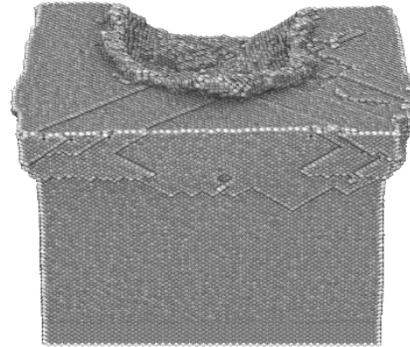
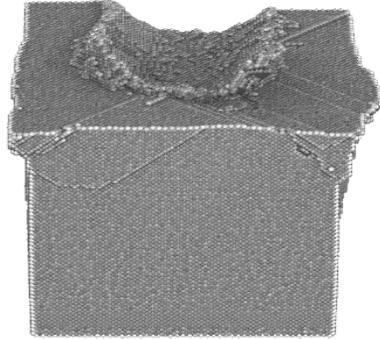
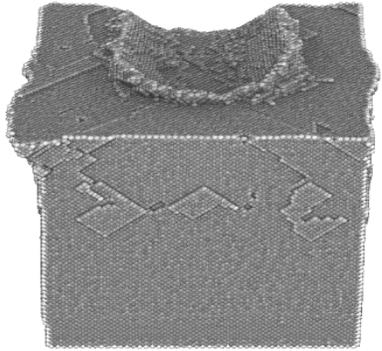
More plastic deformation in front of the indenter

$$\frac{F_x}{F_y} \uparrow$$



S. Mohammadi, A. Montazeri, H. M. Urbassek, *Wear* (2020)

Samples after scratch



Al/SiC

Al

Al/Graphene

More plastic deformation was observed on the lateral and front faces of Al/Graphene sample caused by dislocations movement and adsorption to surface.

Summary &

Concluding Remarks

- ❖ In the present work, MD was employed to compute the friction coefficient of Aluminum nanocomposites embedded with SiC and Graphene during scratching test.
- ❖ It was shown that SiC NPs reduce friction coefficient, while Graphene platelets increase it relative to the pure aluminium.
- ❖ The dislocation-based mechanisms were also thoroughly studied.
- ❖ The tribological behavior of MMNCSs is highly dependent on the geometrical characteristics of the nanofillers.

Thanks for Your Attention

